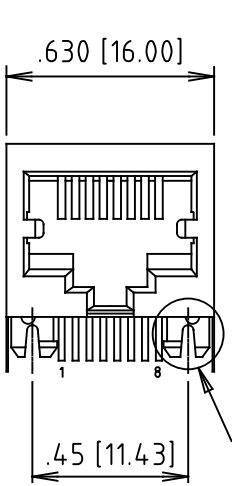
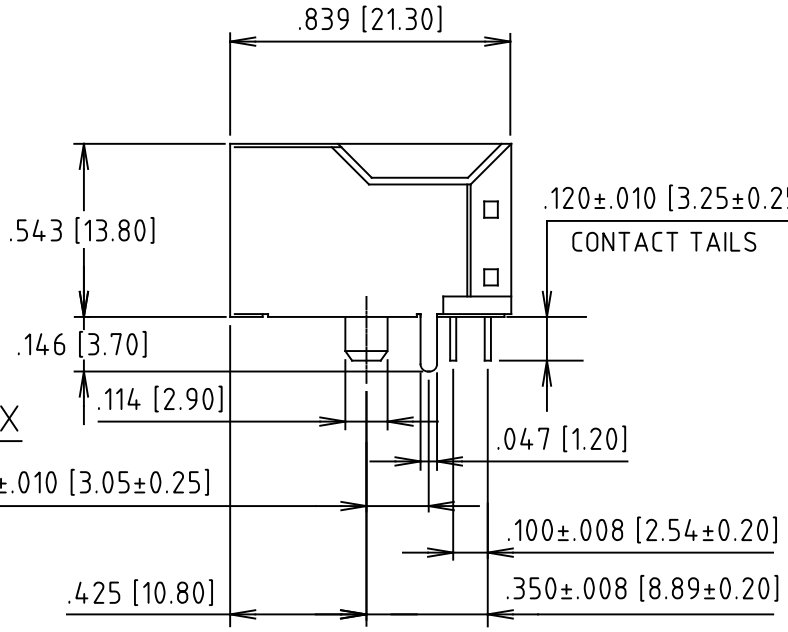
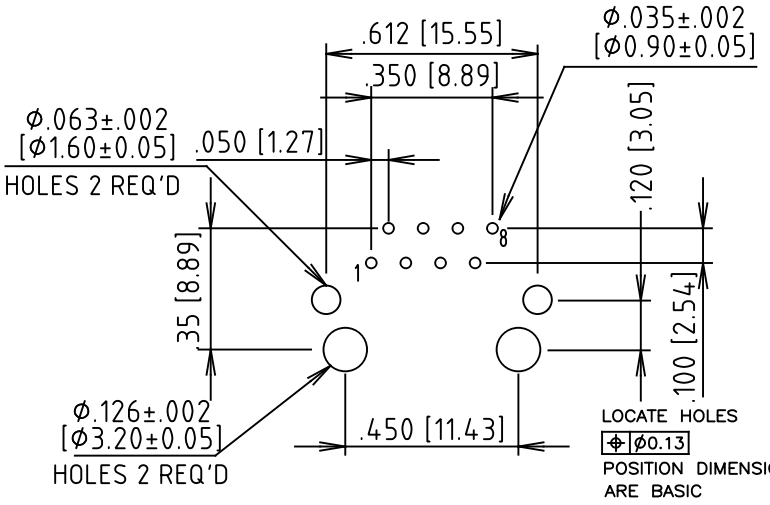
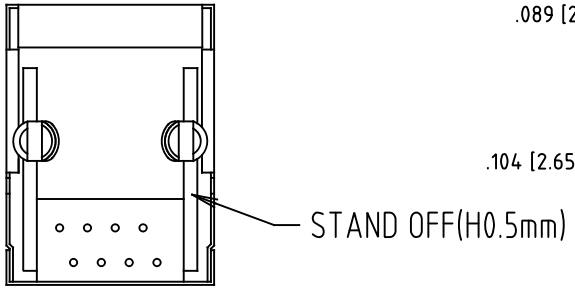
REVISIONS			
REV	DESCRIPTION, ECN, EAR NO.	DATE	APP'D
A	PROPOSAL	06/03/01	L.CHAN
B	CORRECT THE DRAWING	DEC05/22	KELVIN

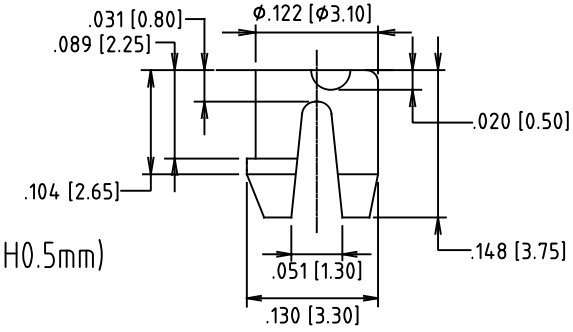






RECOMMENDED P.C.B. LAYOUT
(COMPONENT SIDE OF BOARD)





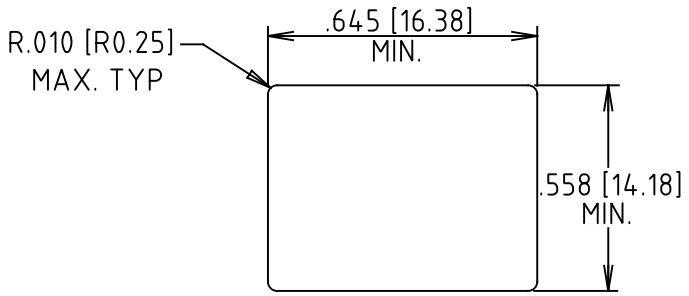
DETAIL X

MATERIALS:
PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC
FLAMMABILITY RATING UL94V-0, COLOR: BLACK

CONTACTS: PHOSPHOR BRONZE
PLATING: REFER TO PART NUMBER
FOR GOLD THICKNESS ON MATING SURFACES.
50μ" [1.27 MICRONS] MIN. NICKEL UNDERPLATE.
GOLD FLASH ON CONTACT TAILS.

SHIELD: COPPER ALLOY
PLATING: NICKEL

RECOMMENDED SOLDERING TEMPERATURE:
WAVE SOLDERING AT 260°C MAXIMUM FOR 5 TO 8 SECONDS,
OR REFLOW SOLDERING AT 260°C MAXIMUM FOR 10 SECONDS MAXIMUM.



RECOMMENDED PANEL CUTOUT

PART NUMBER: RJE09-188-1X10-H

GOLD PLATING
1 = 6 MICROINCH
2 = 15 MICROINCH
3 = 30 MICROINCH
4 = 50 MICRONCH

UNLESS SPECIFIED OTHERWISE	DRAWN PAULW	06/03/01	Amphenol Canada Corp. Commercial Products
PRIMARY UNITS INCHES	CHECKED CHIGOW	06/03/01	
SECONDARY MILLIMETERS	M.E. APP'D		RJE09 SERIES MODULAR JACK, 8 POSITION, 8 CONTACTS, WITH HIGH TEMP. MATERIAL WITH SHIELD – RoHS COMPLIANT
REFERENCE IN PARENTHESES	Q.A. APP'D		
GENERAL TOLERANCES	DWG APP'D		DWG NO. P-RJE09-188-1X10-H REV B
1 DECIMAL PLACE ±0.025	ENG. REL. NO.		
2 DECIMAL PLACES ±0.020	REF.		CODE ID NO. 03554 | DWG SIZE X | SCALE N/A | SHEET 1 OF 1
3 DECIMAL PLACES ±0.015	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING	
ANGULAR DEGREES ±1°			

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