LE250 and LE550 IO-Link Laser Gauging L-GAGE® Sensor Product Manual

Original Instructions
p/n: 194205 Rev. D
16-Jul-25
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Chapter 1 Product Description



- Easy to set up and use with a 2-line, 8-character display
- Various sizes of visible red laser, depending on target size, distance, and color characteristics
- Sensing range options up to 1 meter
- IO-Link v1.1

WARNING:

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Models

Family	Range	Output	Laser Class	Connector
LE	**550**	**K**		**Q**
LE	550 = 100-1000 mm 250 = 100-400 mm	K = IO-Link and PNP discrete	Blank = Class 2 Laser CI = Class 1 Laser	Q = Rotatable M12 QD QP = 150 mm PVC cable with an M12 QD

QD models require a mating cordset. The discrete NPN/PNP output is user configurable.

Information about additional L-GAGE LE models, such as analog output models, is available at www.bannerengineering.com.

Overview

The LE250/550 IO-LINK Laser Gauging L-GAGE® Sensor is a visible, bore-sighted laser displacement sensor designed for precise, color-insensitive measurements. The LE series of sensors includes models covering various ranges, spot sizes, and measurement performance.

A 2-line LCD shows the real-time distance measurement, in either millimeters or inches, and provides an intuitive interface for easy sensor setup.

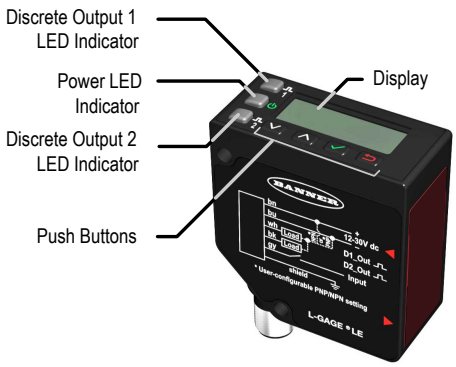
See "Factory Default Settings" on page 31 for a list of sensor default settings.

Models with current or voltage analog outputs are available.

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Features and Indicators

LE IO-Link Sensor Features



Three LED indicators provide ongoing indication of the sensing status.

Power LED Indicator

Solid Green = Normal operation, power On and laser On
Flashing Green (1 Hz) = Power On and laser Off (laser enable mode)

Discrete Output LED Indicators

Solid Amber = Discrete Output is On
Off = Discrete Output is Off

LE Laser Display

LE550 Display in Run Mode



The display is a 2-line, 8-character LCD. The main screen is the Run mode screen, which shows the real-time distance measurement.

Buttons

Use the sensor buttons **Down**, **Up**, **Enter**, and **Escape** to program the sensor and to access sensor information.

Down and Up Buttons

Press **Down** and **Up** to:

- Access the Quick Menu from Run mode
- Navigate the menu systems
- Change programming settings

When navigating the menu systems, the menu items loop.

Press **Down** and **Up** to change setting values. Press and hold the buttons to cycle through numeric values. After changing a setting value, it slowly flashes until the change is saved using the **Enter** button.

Enter Button

Press **Enter** to:

- Access the Sensor Menu from Run mode
- Access the submenus
- Save changes

In the Sensor Menu, a checkmark ⋰ in the lower right corner of the display indicates that pressing **Enter** accesses a submenu.

Press **Enter** to save changes. New values flash rapidly and the sensor returns to the parent menu.

Continued on page 6

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Escape Button

Press **Escape** to:

- Leave the current menu and return to the parent menu
- Return to Run mode from the Quick Menu

IMPORTANT: Pressing **Escape** discards any unsaved programming changes.

In the Sensor Menu, a return arrow in the upper left corner of the display indicates that pressing **Escape** returns to the parent menu.

Press and hold **Escape** for 2 seconds to return to Run mode from any menu or remote teach.

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Chapter 2 Specifications

Supply Voltage (Vcc)
12 V DC to 30 V DC

Power and Current Consumption, exclusive of load
Normal Run Mode: 1.7 W, Current consumption < 70 mA at 24 V DC

Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages

Output Configuration
D1_Out: IO-Link, Push/pull
D2_Out: PNP

Output Ratings
100 mA maximum capability each output
Saturation: Less than 2 V
Off-State Leakage Current: Less than 50 µA PNP at 30 V (N.A. push/pull)

Remote Input
Allowable Input Voltage Range: 0 to Vcc
Active High (internal weak pulldown—sourcing current):
High State > Vcc – 1.5 V DC
Low State < Vcc – 5 V DC
Input Impedance > 10 kOhm

Measurement/Output Rate
Class 2 Laser Models: < 1 ms
Class 1 Laser Models (Fast): < 1 ms
Class 1 Laser Models (Std/Medium/Slow): < 2 ms

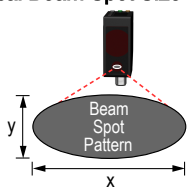
IO-Link Interface
Supports Smart Sensor Profile: Yes
Baud Rate: 38400 bps
Process Data Widths: 32 bits
IODD files: Provides all programming options of the display, plus additional functionality

Environmental Rating
IP67, NEMA 6

Operating Conditions
–20 °C to +55 °C (–4 °F to +131°F)
90% at +55 °C maximum relative humidity (non-condensing)

Storage Temperature
–30 °C to +65 °C (–22 °F to +149 °F)

Typical Beam Spot Size[1]



[1] Beam spot size is calculated as 1.6 times the D4σ measured value

Sensing Beam
Class 2 laser models: visible red, 650 nm
Class 1 laser models: visible red, 650 nm

Sensing Range
LE250: 100 mm to 400 mm (3.94 to 15.75 inches)
LE550: 100 mm to 1000 mm (3.94 to 39.37 inches)

Minimum Window Size
LE250: 1 mm (0.039 inches)
LE550: 10 mm (0.39 inches)

Boresighting
LE250: 4 mm radius at 400 mm
LE550: 1 cm radius at 1 m

Maximum Torque
2 N·m (17.7 in-lbs)

Indicators
Power LED Indicator
Solid Green = Normal operation, power On and laser On
Flashing Green (1 Hz) = Power On and laser Off (laser enable mode)
Discrete Output LED Indicator
Solid Amber = Discrete Output is On
Off = Discrete Output is Off

Construction
Housing: die-cast zinc
Window: acrylic

Ambient Light Immunity
Class 2 laser models: > 10,000 lux
Class 1 laser models: > 5,000 lux

Delay at Power Up
3 s

Repeatability
See *Performance Curves*

Temperature Effect
See *Performance Curves*

Vibration/Mechanical Shock
All models meet Mil. Std. 202 G requirements method 201A. Also meets IEC 60947-5-2.

Application Note
For optimum performance, allow 10 minutes for the sensor to warm up

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	Distance (mm)					
	LE250 Models			LE550 Models		
	100	250	400	100	550	1000
x	3.2	2.1	1.2	8.4	10.5	12.1
y	2.2	1.5	0.9	3.5	4.2	4.9

Response Time

	Class 1 Laser Models	Class 2 Laser Models
Fast [2]	2 ms	2 ms
Standard	10 ms	5 ms
Medium	30 ms	15 ms
Slow	100 ms	50 ms

Certifications

Banner Engineering BV
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1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

Industrial Control Equipment 3TJJ

UL Environmental Rating: Type 1

[2] Response time for lateral entry of object into measurement range < 5 ms

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

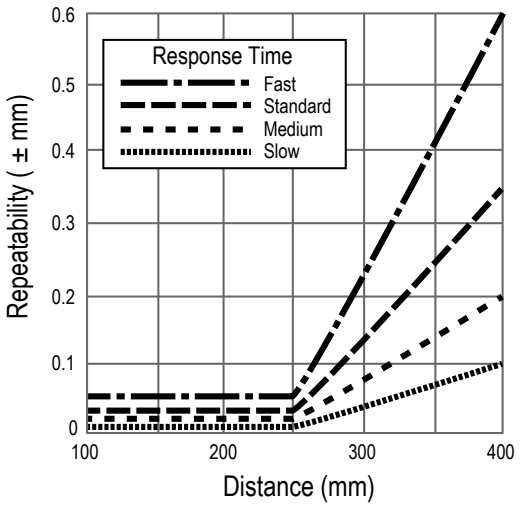
For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

Performance Curves

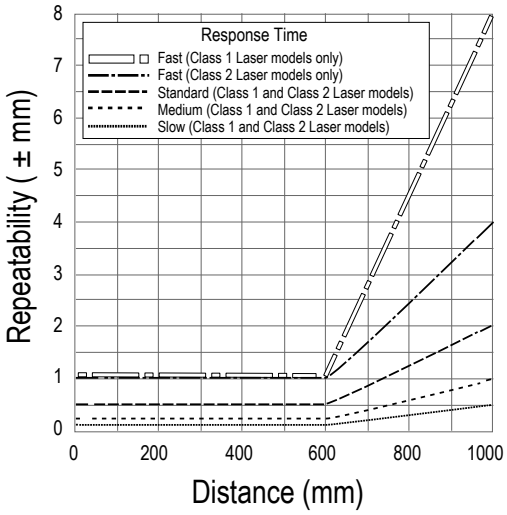
LE250 Dual Discrete Models

Repeatability (90% to 6% reflectance)



LE550 Dual Discrete Models

Repeatability (90% to 6% reflectance)



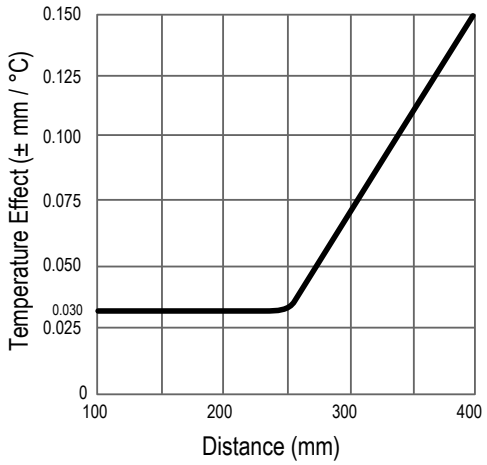
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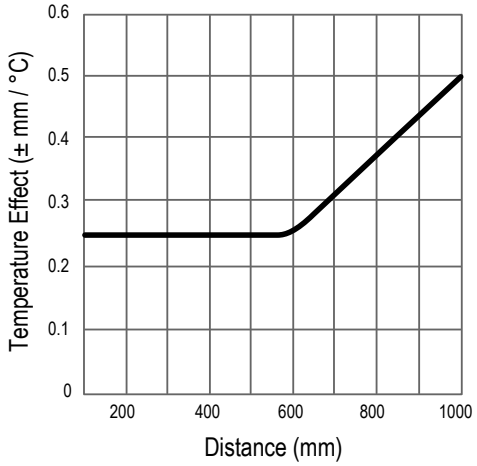
LE250 Dual Discrete Models

Temperature Effect



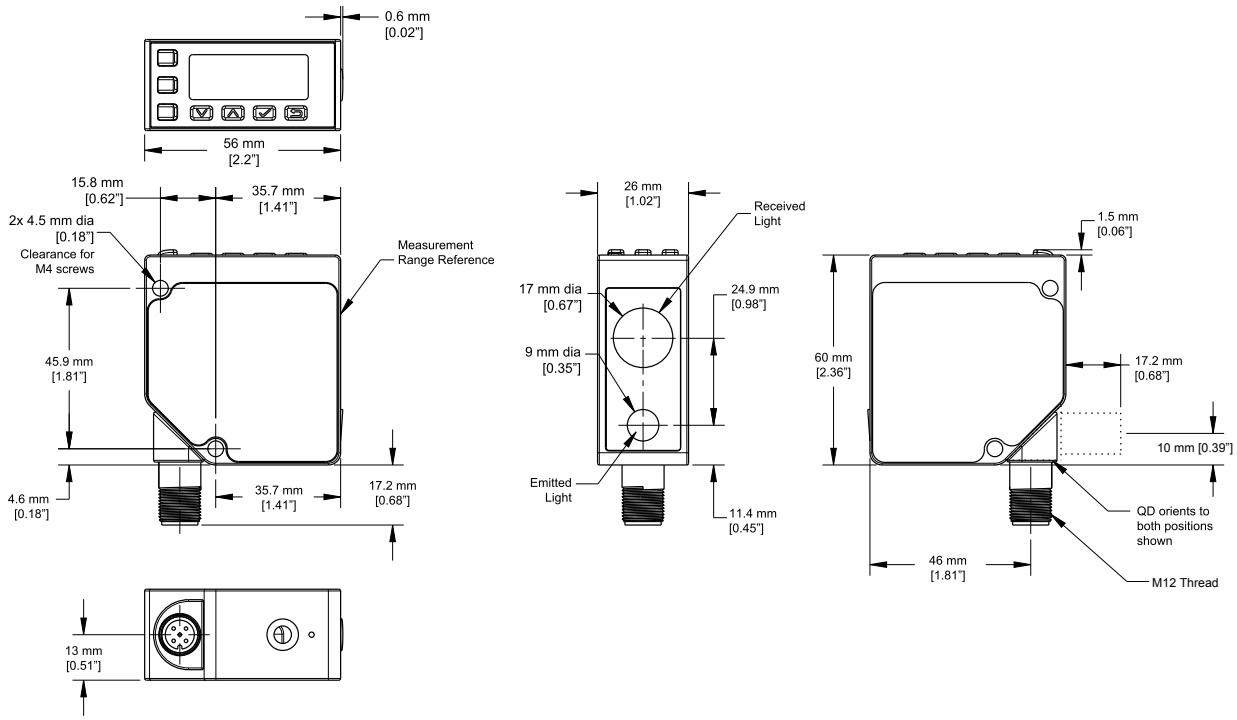
LE550 Dual Discrete Models

Temperature Effect



Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise. The measurements provided are subject to change.



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Class 1 Laser Description and Safety Information



Laser light. Do not stare into the beam.

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 56, dated May 8, 2019.

CLASS 1
LASER PRODUCT

CAUTION:

- **Never stare directly into the sensor lens.**
- Laser light can damage your eyes.
- Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

CAUTION:

- **Return defective units to the manufacturer.**
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

CAUTION:

- **Ne regardez jamais directement la lentille du capteur.**
- La lumière laser peut endommager la vision.
- Évitez de placer un objet réfléchissant (de type miroir) dans la trajectoire du faisceau. N'utilisez jamais de miroir comme cible rétro-réfléchissante.

CAUTION:

- **Tout dispositif défectueux doit être renvoyé au fabricant.**
- L'utilisation de commandes, de réglages ou de procédures autres que celles décrites dans le présent document peut entraîner une exposition dangereuse aux radiations.
- N'essayez pas de démonter ce capteur pour le réparer. Tout dispositif défectueux doit être renvoyé au fabricant.

Class 1 lasers are lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Complies with IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

For safe laser use:

- Do not stare at the laser.
- Do not point the laser at a person’s eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

Class 1 Laser Characteristics

Output power: <0.22 mW
Laser wavelength: 650 nm
Pulse duration: 150-900 µs

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Class 2 Laser Description and Safety Information



Laser light. Do not stare into the beam.

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 56, dated May 8, 2019.

CLASS 2
LASER PRODUCT

CAUTION:

- **Never stare directly into the sensor lens.**
- Laser light can damage your eyes.
- Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

CAUTION:

- **Return defective units to the manufacturer.**
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

CAUTION:

- **Ne regardez jamais directement la lentille du capteur.**
- La lumière laser peut endommager la vision.
- Évitez de placer un objet réfléchissant (de type miroir) dans la trajectoire du faisceau. N'utilisez jamais de miroir comme cible rétro-réfléchissante.

CAUTION:

- **Tout dispositif défectueux doit être renvoyé au fabricant.**
- L'utilisation de commandes, de réglages ou de procédures autres que celles décrites dans le présent document peut entraîner une exposition dangereuse aux radiations.
- N'essayez pas de démonter ce capteur pour le réparer. Tout dispositif défectueux doit être renvoyé au fabricant.

Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Complies with IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

Class 2 Laser Safety Notes. Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 nm to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.

For safe laser use:

- Do not stare at the laser.
- Do not point the laser at a person’s eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

IMPORTANT: This laser device is not bore-sighted.

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Class 2 Laser Characteristics

Output power: <1 mW
Laser wavelength: 650 nm
Pulse duration: 150-400 µs

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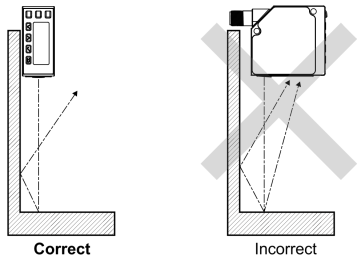
Chapter 3 Sensor Installation

NOTE: Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. may create stray light that may degrade the peak performance of the sensor. Blow the window clear using filtered, compressed air, then clean as necessary using 70% isopropyl alcohol and cotton swabs or water and a soft cloth.

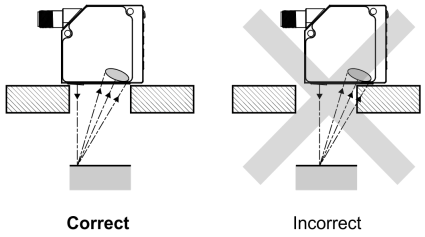
Sensor Orientation

Correct sensor-to-object orientation is important to ensure proper sensing. See the following figures for examples of correct and incorrect sensor-to-object orientation as certain placements may pose problems for sensing distances.

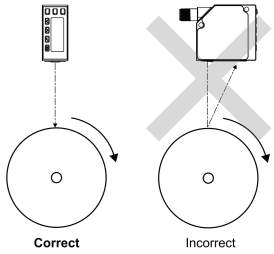
Orientation by a wall



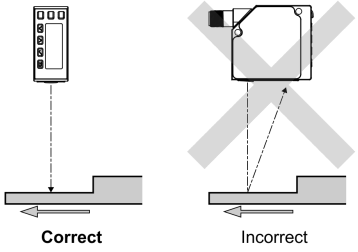
Orientation in an opening



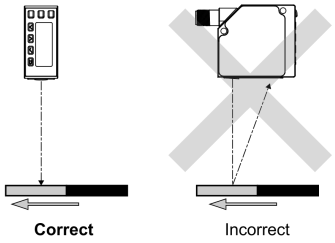
Orientation for a turning object



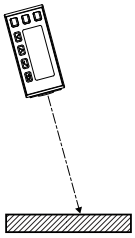
Orientation for a height difference



Orientation for a color or luster difference



Orientation for a highly reflective target



Applying tilt to sensor may improve performance on reflective targets. The direction and magnitude of the tilt depends on the application, but a 15° tilt is often sufficient.

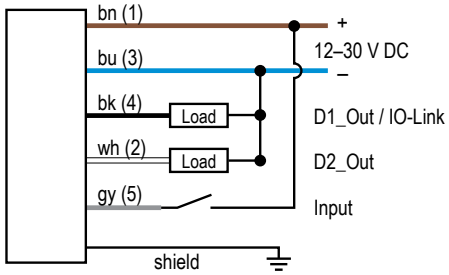
Mount the Device

1. If a bracket is needed, mount the device onto the bracket.
2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the device alignment.
4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.

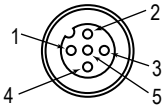
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Wiring Diagrams

IO-Link Models



Key



1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray

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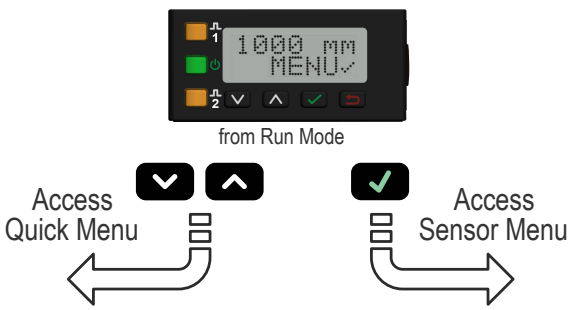
Chapter 4 LE Laser Sensor Programming

Program the sensor using the buttons on the sensor or the remote input (limited programming options).

From Run mode, use the buttons to access the Quick Menu and the Sensor Menu. See "Quick Menu" on page 15 and "Sensor Menu (MENU)" on page 16 for more information on the options available from each menu. For TEACH options, follow the TEACH instructions.

In addition to programming the sensor, use the remote input to disable the buttons for security, preventing unauthorized or accidental programming changes. See "Remote Input" on page 16 for more information.

Accessing the Menus

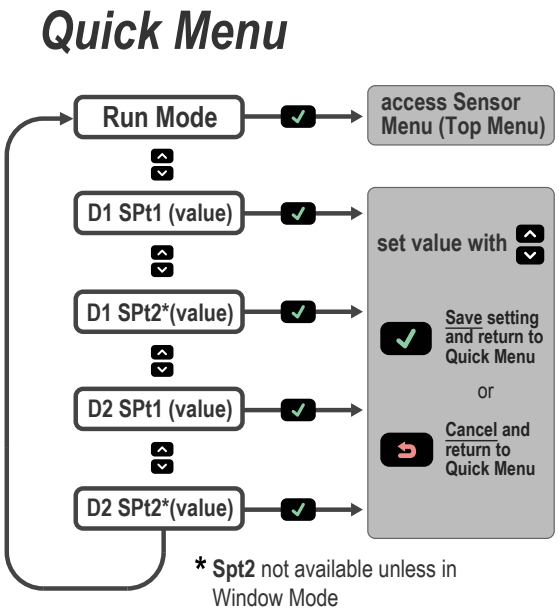


Quick Menu

The sensor includes a Quick Menu with easy access to view and change the discrete output switch points. Access the Quick Menu by pressing **Down** or **Up** from Run mode. When in the Quick Menu, the current distance measurement displays on the first line and the menu name and the discrete output switch points alternate on the second line of the display. Press **Enter** to access the switch points. Press **Down** or **Up** to change the switch point to the desired value. Press **Enter** to save the new value and return to the Quick Menu.

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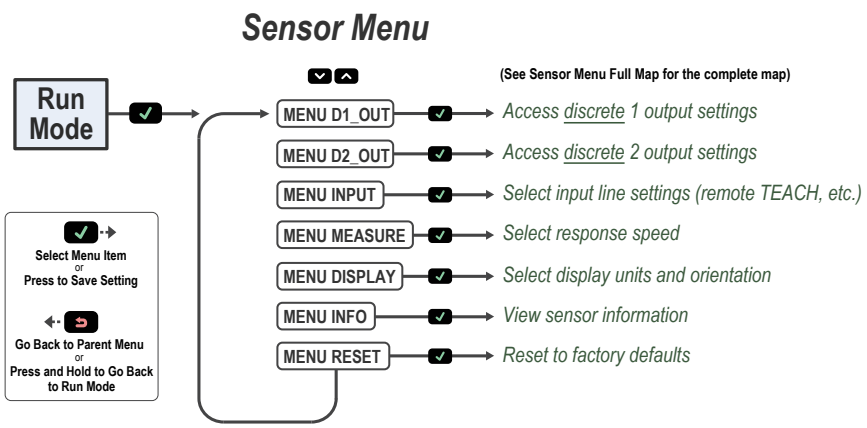
Quick Menu Map (Window Mode)



Sensor Menu (MENU)

Access the Sensor Menu by pressing **Enter** from Run mode, when MENU is displayed. The Sensor Menu includes several submenus that provide access to view and change sensor settings and to view sensor information.

Sensor Menu Basic Map



See "Sensor Menu Full Map" on page 35 and the Menu sections of this manual for more information.

Remote Input

Use the remote input to program the sensor remotely. The remote input provides limited programming options.

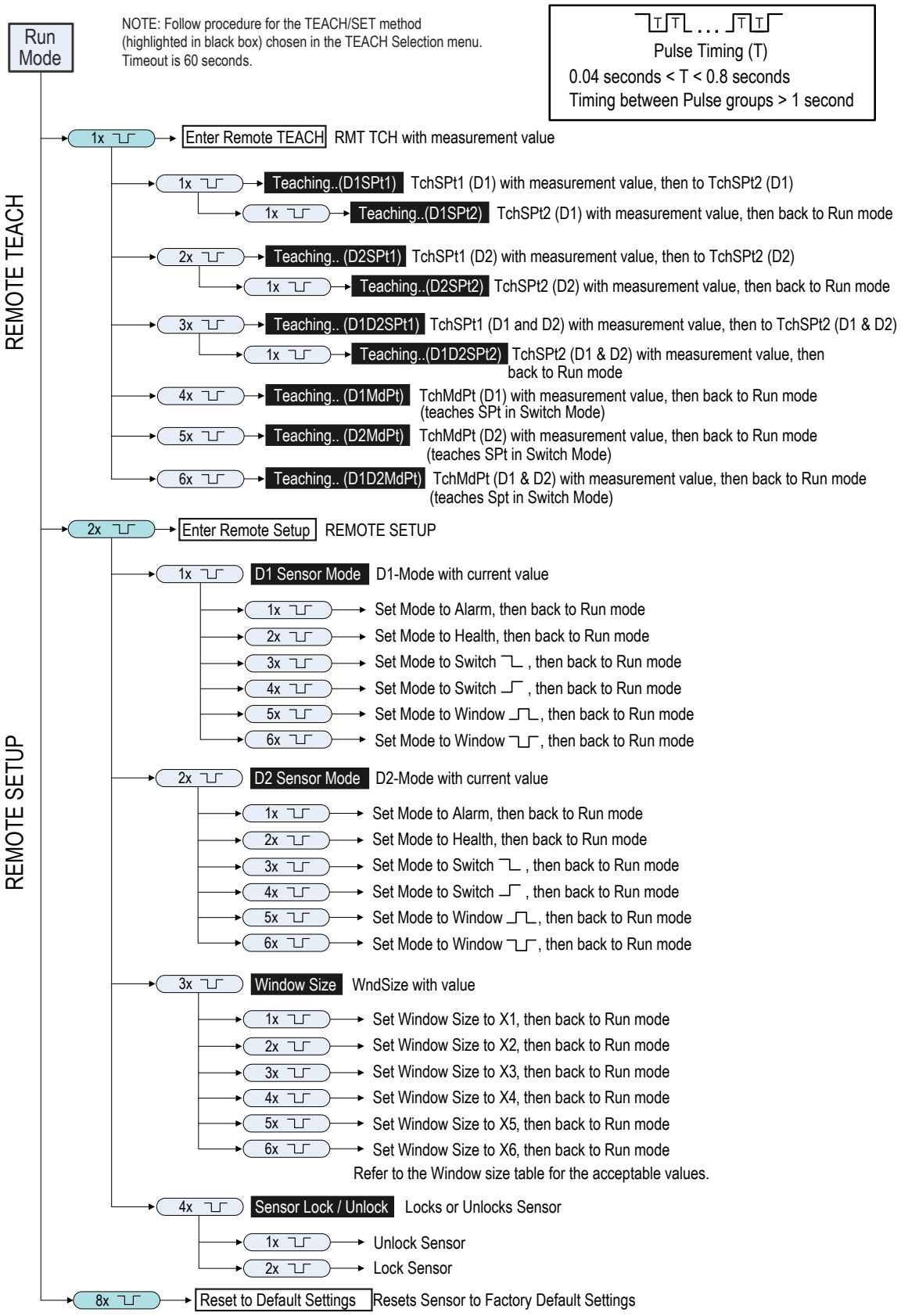
To use the Active High function, connect the gray input wire to V+ (12 to 30 V DC). Pulse the remote input according to the diagram and the instructions provided in this manual.

The length of the individual programming pulses is equal to the value **T: 0.04 seconds ≤ T ≤ 0.8 seconds**.

Exit remote programming modes by holding the remote input low for > 2 seconds, or waiting for the automatic 60-second timeout, or by pressing and holding **Escape** for 2 seconds. The sensor returns to Run mode without saving any new settings.

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Remote Input Map



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Window size (WndSize)

Variable	LE250 Models (mm)	LE550 Models (mm)
X1	1	10
X2	10	50
X3	50	100
X4	100	300
X5	150	500
X6	250	800

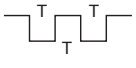
Locking and Unlocking the Sensor

Use the lock and unlock feature to prevent unauthorized or accidental programming changes. A lock symbol displays in the upper left corner of the display to indicate when the sensor is locked. When locked, the menus are available to view settings, but the values cannot be changed. The remote input is also disabled, except for the unlock function.

Button Instructions--To lock or unlock the sensor using the buttons, press and hold **Down** and **Escape** simultaneously for 3 seconds.

Remote Input Instructions

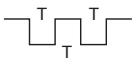
1. Access the setup mode.

Action		Result
Double-pulse the remote input.		"**REMOTE SETUP**" displays.

2. Access the lock/unlock function.

Action		Result
Four-pulse the remote input.		"**LOCK**" and the current status (unlocked or locked) display.

3. Lock or unlock the sensor.

Action		Result
Unlock : Single-pulse the remote line.		"**Unlocked**" flashes and the sensor returns to Run mode. The sensor is unlocked.
Lock: Double-pulse the remote input.		"**Locked**" flashes and the sensor returns to Run mode. The sensor is locked and the lock symbol displays in the upper left corner.

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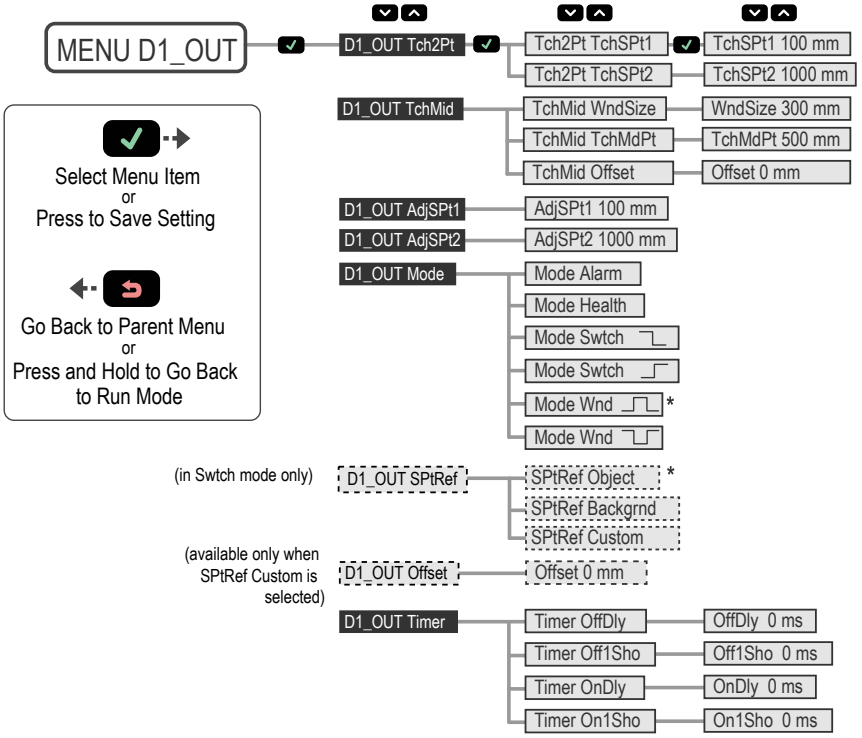
Discrete Output Menu (D*x*_OUT)

Use this menu to view or change

- Setpoints
- Midpoint
- Mode
- Timers
- Polarity

The menu options are identical for D1_OUT and D2_OUT.

Discrete 1 Output Menu Map (Discrete 2 is identical)



Two-Point TEACH

The TchSpt1 and TchSPt2 options teach the desired switch points. When using the buttons, the switch points can be taught independently. Both values must be taught when using the remote input. The same TEACH menus exist for both the D1_OUT and D2_OUT, but the switch points are set independently.

NOTE: When in Switch mode, see "TEACH Switch Point" on page 23.

Navigate: MENU › Dx_OUT › Tch2Pt › TchSPt1 and navigate: **MENU › Dx_OUT › Tch2Pt › TchSPt2**

Remote Input: Available

Button Instructions

1. Present the target.

Action	Result
Present the target. The target must be within the sensor's range..	The target's distance measurement value displays.

2. Access the TEACH mode and TEACH the sensor.

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Action	Result
Navigate: **MENU › Dx_OUT › Tch2Pt › TchSPt1** OR Navigate: **MENU › Dx_OUT › Tch2Pt › TchSPt2**	The selected TEACH mode and "**Teaching**" display while the sensor is being taught. TEACH Accepted The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to the parent menu. TEACH Not Accepted "**FAIL**" and a warning message display, and the sensor returns to the parent menu.

3. Repeat steps 1 to 2 for the other switch point, if desired.

Remote Input Instructions

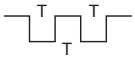
1. Access the TEACH mode.

Action		Result
Single-pulse the remote input.		"**RMT TCH**" and the current switch point value displays.

2. Present the target.

Action	Result
Present the switch point one target.	"**RMT TCH**" and the target's measurement value display.

3. TEACH the sensor.

Action		Result
Double-pulse the remote input.		"**TchSPt1 Teaching**" displays while the sensor is being taught. TEACH Accepted The new value displays on the second line of the display, flashes, and the sensor goes to "**TchSPt2**" and the current measurement value. TEACH Not Accepted "**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays.

4. Present the target.

Action	Result
Present the switch point two target.	"**TchSPt2**" and the target's measurement value display.

5. TEACH the sensor.

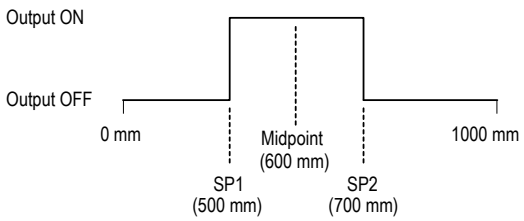
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Action		Result
Single-pulse the remote input.		"**TchSPt2 Teaching**" displays while the sensor is being taught. **TEACH Accepted** The new value displays on the second line of the display, flashes, and the sensor returns to Run mode. **TEACH Not Accepted** "**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays.

Midpoint TEACH

The Midpoint TEACH uses both the window size and the TEACH midpoint to determine the actual measurement window. For example, a window of 200 mm with a midpoint of 600 mm places the measurement window from 500 mm to 700 mm.

Window and Midpoint Example



To use Midpoint TEACH:

1. Set the window size.
2. Set the measurement window using "TEACH Midpoint" on page 22.

Window Size

The WndSize option sets the window size that the Midpoint TEACH uses to set the setpoint one and setpoint two thresholds.

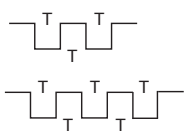
The Midpoint TEACH fails if the window is not taught within the valid measurement range.

	LE250 Laser Sensor	LE550 Laser Sensor
Window Size Minimum	1 mm	10 mm
Window Size Maximum	250 mm	800 mm
Range	100 mm to 400 mm	100 mm to 1000 mm
Default Window Size	50 mm	300 mm

Navigate: MENU › Dx_OUT › TchMid › WndSize

Remote Input: Available

1. Access the setup mode.

Method	Action		Result
Push Button	Navigate: **MENU › Dx_OUT › TchMid › WndSize**.		"**WndSize**" and the current window size value display.
Remote Input	a. Double-pulse the remote input to enter setup mode. b. Three-pulse the remote input to enter window size mode.		a. "**REMOTE SETUP**" displays. b. "**WndSize**" and the current value display.

2. Set the window size.

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<table>
<tr><th>Method</th><th>Action</th><th>Result</th></tr>
<tr><td>Push Button</td><td>a. Use Down and Up to set the desired window size—the value changes in increments of 2.
b. Press Enter to save the new value.</td><td>a. "WndSize" and the new value display.
b. The new value flashes and returns to "TchMid WndSize".</td></tr>
<tr><td>Remote Input (Sets A_OUT and D_OUT window Size)</td><td>Pulse the remote input 1 to 6 times to select the desired window size.
<table><tr><th rowspan="2">Pulses</th><th colspan="2">Window Size</th></tr><tr><th>LE250</th><th>LE550</th></tr><tr><td>1</td><td>1 mm</td><td>10 mm</td></tr><tr><td>2</td><td>10 mm</td><td>50 mm</td></tr><tr><td>3</td><td>50 mm</td><td>100 mm</td></tr><tr><td>4</td><td>100 mm</td><td>300 mm</td></tr><tr><td>5</td><td>150 mm</td><td>500 mm</td></tr><tr><td>6</td><td>250 mm</td><td>800 mm</td></tr></table></td><td>The new value flashes and the sensor returns to Run mode.</td></tr>
</table>

TEACH Midpoint

The TchMdPt option sets the midpoint that determines the actual measurement window.

Navigate: MENU › Dx_OUT › TchMid › TchMdPt

Remote Input: Available

Button Instructions

1. Present the target.

Action	Result
Present the target.	The target's distance measurement value displays.

2. Access the TEACH midpoint mode and TEACH the sensor.

Action	Result
Navigate: **MENU › Dx_OUT › TchMid › TchMdPt**	"**TchMdPt Teaching**" displays while the sensor is being taught. TEACH Accepted The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to "**TchMid TchMdPt**". TEACH Not Accepted "**FAIL**" and a warning message display, and the sensor returns to "**TchMid TchMdPt**".

Remote Input Instructions

1. Access the TEACH mode.

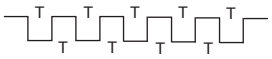
Action		Result
Single-pulse the remote input.		"**RMT TCH**" and the current measurement value display.

2. Present the target.

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Action	Result
Present the target.	"**RMT TCH**" and the target's measurement value display.

3. TEACH the sensor.

Action		Result
Five-pulse the remote input.		"**TchMdpt Teaching**" displays while the sensor is being taught. **TEACH Accepted** The new value displays on the second line of the display, flashes, and the sensor returns to Run mode. **TEACH Not Accepted** "**FAIL**" and a warning message display, the sensor returns to step 2, and "**RMT TCH**" displays.

Offset

Use the TEACH MidPoint Offset menu to set an offset from the taught surface. This menu is available only for a midpoint TEACH (TchMid). The default is 0 mm because the window is centered around the taught target. Use and to select a value. Values increase or decrease by 0.1 mm (LE250) or 1.0 mm (LE550). A positive offset value always shifts the window towards the sensor.

The taught surface must be inside of the defined sensing range. After the offset is applied, some portion of the window must be located within the sensing range. If the entire window is offset out of range, the TEACH fails and the "Fail / OfSt" error message displays.

Adjust Switch Point One

The AdjSPt1 option manually adjusts the value of the switch point one threshold for the Discrete Output when the sensor is in Window mode. The value is adjustable within the sensor's range. It is required to maintain the minimum window size between switch points. This menu is not available when the sensor is in Switch, Alarm, or Health mode.

Navigate: **MENU › Dx_OUT › AdjSPt1**

Remote Input: Not available

Default: 100 mm for both the LE250 and LE550 models.

Adjust Switch Point Two

The AdjSPt2 option manually adjusts the value of the switch point two threshold for the Discrete Output when the sensor is in Window mode. The value is adjustable with the sensor's range. It is required to maintain the minimum window size between switch points. This menu is not available when the sensor is in Switch, Alarm, or Health mode.

Navigate: **MENU › Dx_OUT › AdjSPt2**

Remote Input: Not available

Default: 400 mm for LE250 models and 1000 mm for LE550 models.

TEACH Switch Point

The TchSPt option teaches the distance at which the switch point threshold is placed when the Discrete Output is in Switch mode. This menu is not available when the sensor is in Window, Alarm, or Health mode.

Navigate: **MENU › Dx_OUT › TchSPt**

Remote Input: Available

Button Instructions

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1. Present the target.

Action	Result
Present the target. The target must be within the sensor's range.	The target's distance measurement value displays.

2. Access the switch point TEACH mode and TEACH the sensor.

Action	Result
Navigate: **MENU › Dx_OUT › TchSPt**	"**TchSPt Teaching**" displays while the sensor is being taught. TEACH Accepted The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to "**Dx_OUT TchSPt**". TEACH Not Accepted "**FAIL**" and a warning message display, and the sensor returns to "**Dx_OUT TchSPt**".

Remote Input Instructions

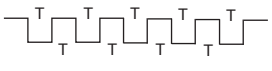
1. Verify the sensor is in Switch mode.
2. Access the TEACH mode.

Action		Result
Single-pulse the remote input.		"**RMT TCH**" and the current measurement value display.

3. Present the target.

Action	Result
Present the target.	"**RMT TCH**" and the target's measurement value display.

4. TEACH the sensor.

Action		Result
Five-pulse the remote input.		"**TchSPt Teaching**" displays while the sensor is being taught. TEACH Accepted The new value displays on the second line of the display, flashes, and the sensor returns to Run mode. TEACH Not Accepted "**FAIL**" flashes, the sensor returns to step 3, and "**RMT TCH**" displays.

Adjust Switch Point

The AdjSPt option manually adjusts the value of the switch point threshold for the discrete output when the sensor is in Switch mode. The value is adjustable within the sensor's range. This menu is not available when the sensor is in Window, Alarm, or Health mode.

Navigate: **MENU › Dx_OUT › AdjSPt**

Remote Input: Not available

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Default: 100 mm for the LE250 and LE550 models

Mode

The Mode option sets the output to the desired mode.

Navigate:**MENU › Dx_OUT › Mode**

Remote Input: Available

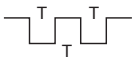
Default: Wnd (Discrete Output is On while a target is detected between the SPt1 and SPt2 thresholds) mode

The following table describes the sensor modes.

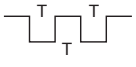
Mode	Description
Alarm	**Alarm Mode:** The Discrete Output is Off while a target is detected by the sensor at any distance. When a loss of signal occurs, the Discrete Output is On. This mode has no associated thresholds.
Health	**Health Mode:** The Discrete Output is On while a target is detected by the sensor at any distance. When a loss of signal occurs, the Discrete Output is Off. This mode has no associated thresholds.
Swtch ⌝	**Switch Mode:** The Discrete Output is On while a target is detected nearer than the switch point threshold. When a target is detected farther than the switch point threshold or the signal is lost, the Discrete Output is Off.
Swtch ⌟	**Switch Mode:** The Discrete Output is Off while a target is detected nearer than the switch point threshold. When a target is detected farther than the switch point threshold or the signal is lost, the Discrete Output is On.
Wnd ⌐¬	**Window Mode:** The Discrete Output is On while a target is detected between the SPt1 and SPt2 thresholds. (Default) When a target is detected outside the SPt1 and SPt2 thresholds or the signal is lost, the Discrete Output is Off.
Wnd ⌙⌜	**Window Mode:** The Discrete Output is Off while a target is detected between the SPt1 and SPt2 thresholds. When a target is detected outside the SPt1 and SPt2 thresholds or the signal is lost, the Discrete Output is On.

Remote Input Instructions

1. Access the setup mode.

Action		Result
Double-pulse the remote input.		"**REMOTE SETUP**" displays.

2. View the current mode.

Action		Result
Double-pulse the remote input.		The current mode displays.

3. Program the sensor.

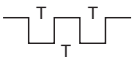
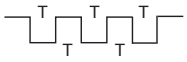
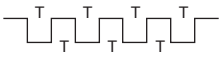
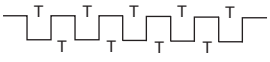
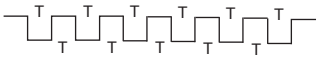
Action	Result
Pulse the remote input 1 to 6 times to select the desired mode.	The selected mode flashes and the sensor returns to Run mode.

Pulses		Mode
1		Alarm

Continued on page 26

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Continued from page 25

Pulses		Mode
2		Health
3		Swtch
4		Swtch
5		Wnd
6		Wnd

Switch Point Reference (SPtRef)

The SPtRef menu only displays for a discrete output when it is set to switch mode. The SPtRef settings, object or background, for the two discrete outputs are set independently. This setting cannot be changed with remote teach.

- **Object** (default). Object mode sets the switching threshold just past the location of the taught object, farther away from the sensor's face.
- **Background**. Background mode sets the switching threshold in front of the taught object, closer to the sensor's face.
- **Custom**. Custom mode allows the user to define the location of the switching threshold relative to a taught distance using the Offset menu that appears only after selecting Custom Switch Point Reference.

The distance between the surface of the taught object and the switching threshold varies depending on measurement strength and can be affected by target distance, color, reflectivity, etc. Use object mode when teaching an object if a change in state is required when the object is no longer present. Use background mode when teaching background so that the output state changes when a new object is in front of the background.

Navigate: **MENU › Dx_OUT › SPtRef**

Remote Input: Not available

Default: Object

Switch Point TEACH Offset

Use this menu to set an offset from the taught distance after a switch point TEACH, if SPtRef is set to Custom.

By default, the value is 0 mm. A positive offset value always shifts the threshold towards the sensor.

Navigate: MENU › Dx_OUT › TchMd › Offset

Remote Input: Not available

Default: 0 mm

Timer

The Timer option sets the delays and timers. On/Off Delays and On/Off One-Shot timers can be programmed between 1 to 9999 ms (a value of 0 disables the delay/timer). The following figure defines how the delays/timers affect the output behavior.

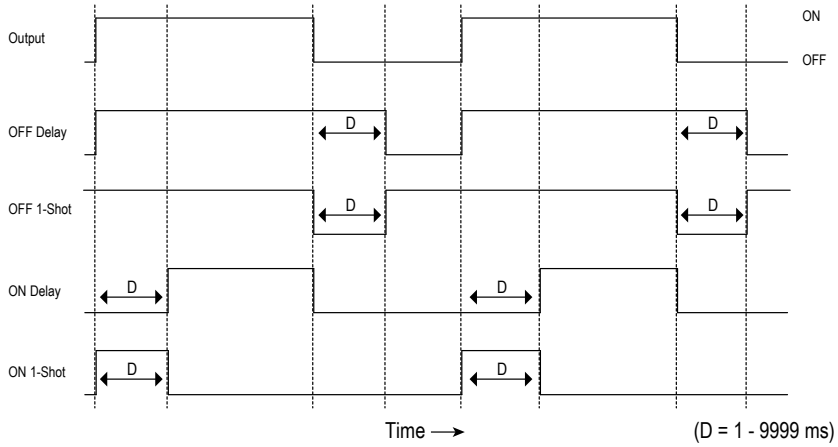
Navigate: MENU › Dx_OUT › Timer

Remote Input: not available

Default: 0 ms for all timers

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Delays/Timers



Some combinations of delays/timers are not allowed. The programming menu automatically disables invalid combinations of delays/timers. The following table shows the allowable combinations of delays/timers.

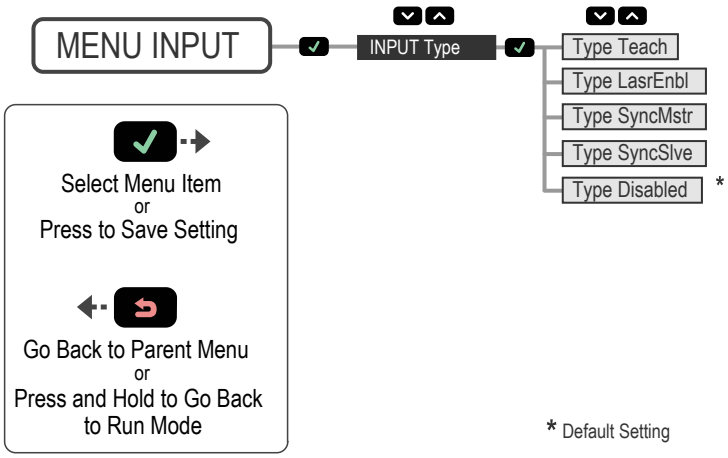
	Off Delay	Off One-Shot Timer	On Delay	On One-Shot Timer
Off Delay (OffDly)	OK	OK	OK	N/A
Off One-Shot Timer (Off1Sho)	OK	OK	N/A	N/A
On Delay (OnDly)	OK	N/A	OK	OK
On One-Shot Timer (On1Sho)	N/A	N/A	OK	OK

Input Menu (INPUT)

Use this menu to view or change the:

- Multi-function input type

Input Menu map



Input Type

The Type option sets the input type.

Navigate: **MENU › INPUT › Type**

Remote Input: Not available

Default: Disabled

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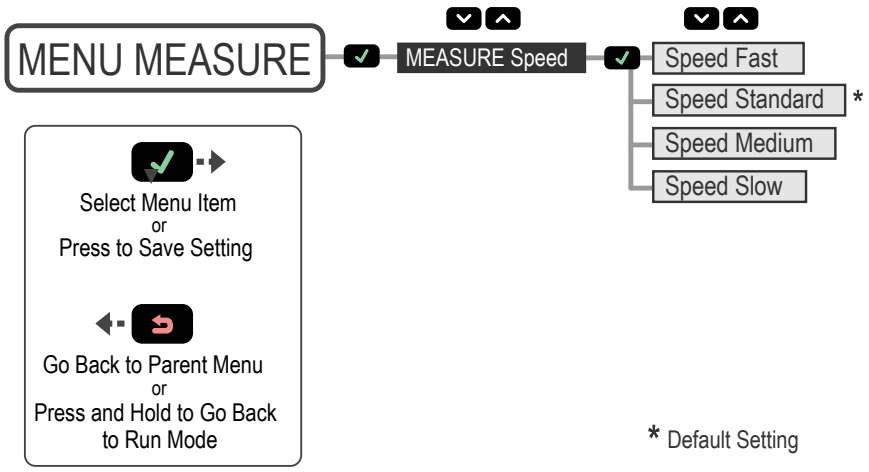
Input Type	Description
Teach	The remote input is used to TEACH and program the sensor. (Default)
LasrEnbl	The remote input is used to control when the laser emitter is On/Off.
SyncMstr	The remote input is used as the Master Sync output to an attached Slave sensor (see "Sync Master/ Slave" on page 32).
SyncSlve	The remote input is used as the Slave Sync input from an attached Master sensor (see "Sync Master/ Slave" on page 32).
Disabled	The remote input is disabled.

Measure Menu (MEASURE)

Use this menu to view or change the:

- Speed

Measure Menu Map



Speed

The Speed option sets the speed at which the measurement is calculated. This process uses averaging in the digital processing of the signal to calculate the measurement. A slower speed increases the response time of the sensor but improves the repeatability. See "Repeatability (90% to 6% reflectance)" on page 8 for repeatability specifications for each speed.

Navigate:**MENU › MEASURE › Speed**

Remote Input: Not available

Default: Standard

	Class 1 Laser Models		Class 2 Laser Models	
Speed	**Response Time**	**Response Time in Sync Mode**	**Response Time**	**Response Time in Sync Mode**
Fast	2 ms	4 ms	2 ms	4 ms
Standard	10 ms (default)	20 ms	5 ms (default)	10 ms
Medium	30 ms	60 ms	15 ms	30 ms
Slow	100 ms	200 ms	50 ms	100 ms

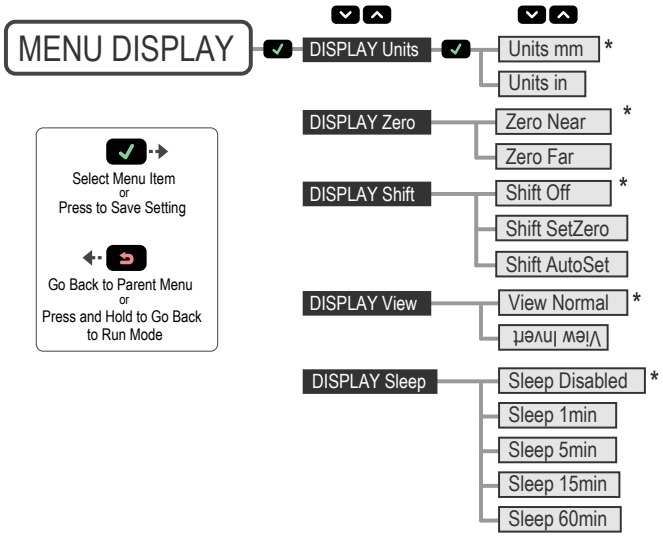
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Display Menu (DISPLAY)

Use this menu to view or change the:

- Display units
- Display orientation
- Sleep mode settings

Display Menu Map



Units

The Units option sets the displayed units to millimeters (mm) or inches (").

Navigate: **MENU › DISPLAY › Units**

Remote Input: Not available

Default: mm

Zero

Use this menu to select the zero reference location. The default is Near, where 0 = the front of the sensor.

- Near—0 = the front of the sensor; the measurement increases further from the sensor
- Far—0 = maximum range; the measurement increases closer to the sensor

Navigate: MENU › DISPLAY › Zero

Remote Input: Not available

Default: Near

Shift

Use this menu to select whether the sensor shifts the zero reference location based on the last TEACH process. The default is off, where 0 = the front of the sensor or the maximum range.

- Off—0 = the front of the sensor or the maximum range, depending on the Zero setting.
- AutoSet—Shift the zero reference location to one of the taught positions with each TEACH. The zero reference location is reset when teaching either output.
- SetZero—Teaches the current target as its new zero reference location.

View

The View option sets the display orientation of the sensor. Invert the display for applications where the device is mounted upside down. This rotates the display 180°. The Down and Up buttons do not change when the display is inverted.

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Navigate: **MENU › DISPLAY › View**

Remote Input: Not available

Default: Normal

LE550 Normal Display Orientation



LE550 Inverted Display Orientation



Sleep

The Sleep option sets when the display is put to sleep. Four timing options are available: 1, 5, 15, or 60 minutes. Sleep mode is disabled by default. Sleep occurs in Run mode and any menu. To wake the sensor and return to the last viewed mode or menu, press any button.

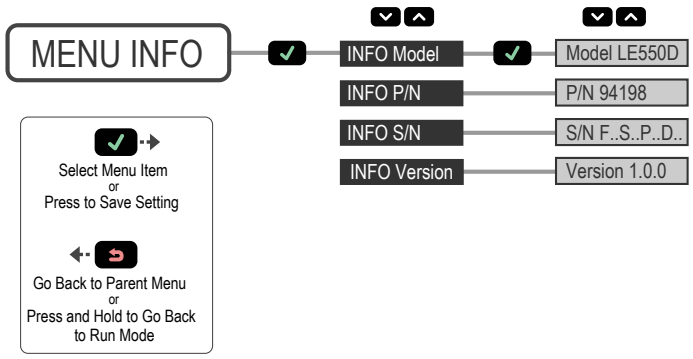
Navigate: **MENU › DISPLAY › Sleep**

Remote Input: Not available

Default: Disabled

Information Menu (INFO)

LE550 Information Menu Map



Use this menu to view model, part number (P/N), serial number (S/N), and firmware version (Version) information. Select one of these options to view specific information for your sensor. This information is read-only.

Navigate: **MENU › INFO**

Remote Input: Not available

Reset Menu (RESET)

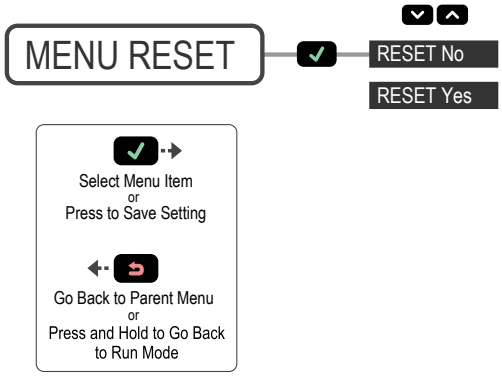
Use this menu to restore the sensor to the factory default settings.

Navigate: **MENU › RESET.** Select Yes to apply the factory defaults; select No to return to the Reset option without changing any sensor settings.

Remote Input: Eight-pulse the remote input

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Reset Menu Map



Factory Default Settings

Discrete Output Settings	LE250	LE550
Adjust Switch Point One	100 mm	100 mm
Adjust Switch Point Two	400 mm	1000 mm
Mode	Wnd	
Timer	0 ms for all timers	
Window Size	50 mm	300 mm

Input Settings	LE250 and LE550
Input Type	Disabled

Measure Settings	LE250 and LE550
Speed	Standard

Display Settings	LE250 and LE550
Sleep	Disabled
Units	mm
View	Normal

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Chapter 5 Sync Master/Slave

Two LE250/550 Laser sensors may be used together in a single sensing application. To eliminate crosstalk between the two sensors, configure one sensor to be the master and one to be the slave. In this mode, the sensors alternate taking measurements and the response speed doubles.

1. Configure the first sensor as the master; navigate: **MENU › INPUT › Type › SyncMstr.**
2. Configure the second sensor as the slave; navigate: **MENU › INPUT › Type › SyncSlve.**
3. Connect the gray (input) wires of the two sensors together.

If using a combination of Class 1 and Class 2 laser models, the Class 1 laser model must be used as the master.

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TEACH Both Discrete Output Midpoints Together 34

Chapter 6 Additional Remote TEACH Procedures

TEACH Both Discrete Output Switch Points Together

Use the following procedure to teach both Discrete Output switch points at the same time using the remote input. This feature is not available using the buttons.

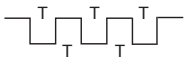
1. Access the TEACH mode.

Action		Result
Single-pulse the remote input.		"**RMT TCH**" and the current measurement value display.

2. Present the target.

Action		Result
Present the switch point one target.		"**RMT TCH**"and the target's measurement value display.

3. TEACH the sensor.

Action		Result
Three-pulse the remote input.		"**D1D2Spt1 Teaching**" displays while the sensor is being taught. **TEACH Accepted** The new value displays on the second line of the display, flashes, and then "**D1D2Spt2**" and the current measurement value display. **TEACH Not Accepted** "**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays.

4. Present the target.

Action		Result
Present the switch point two target.		"**D1D2Spt2**" and the target's measurement value display.

5. TEACH the sensor.

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Action		Result
Single-pulse the remote input.		"**D1D2Spt2 Teaching**" displays while the sensor is being taught. **TEACH Accepted** The new value displays on the second line of the display, flashes, and the sensor returns to Run mode. **TEACH Not Accepted** "**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays.

TEACH Both Discrete Output Midpoints Together

Use the following procedure to teach an identical discrete output midpoint (switch point) for both D1_OUT and D2_OUT at the same time using the remote input.This feature is not available using the buttons. Note that if the window sizes were set independently (using the buttons), the windows taught using the following procedure could be different.

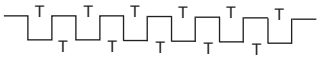
1. Access the TEACH mode.

Action		Result
Single-pulse the remote input.		"**RMT TCH**" and the current measurement value display.

2. Present the target.

Action	Result
Present the midpoint (switch point) target.	"**RMT TCH**"and the target's measurement value display.

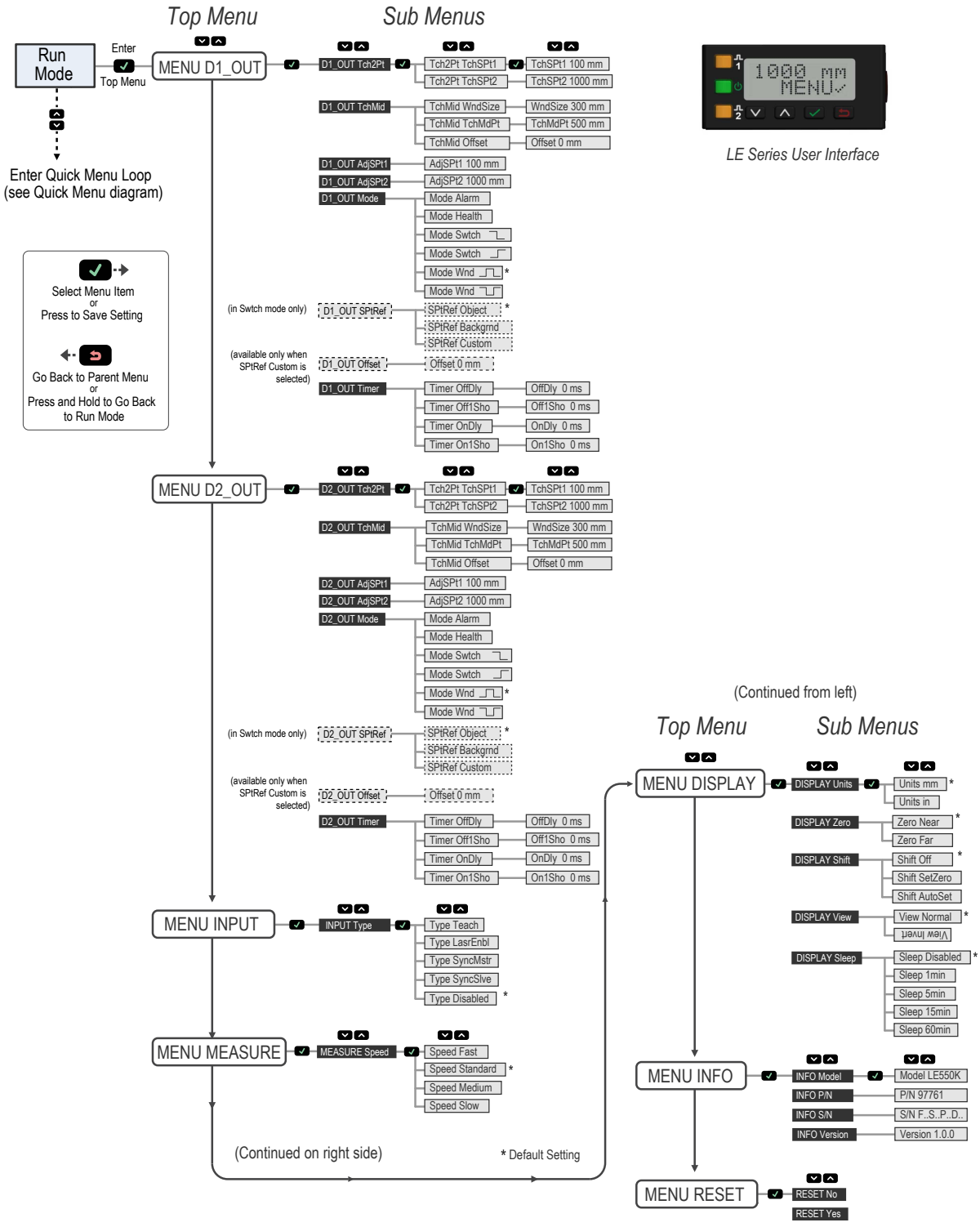
3. TEACH the sensor.

Action		Result
Six-pulse the remote input.		"**D1D2MdPt Teaching**" displays while the sensor is being taught. **TEACH Accepted** The new value displays on the second line of the display, flashes, and the sensor returns to Run mode. **TEACH Not Accepted** "**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays.

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Chapter 7 Sensor Menu Full Map



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NOTE: See "Remote Input" on page 16 for remote input options.

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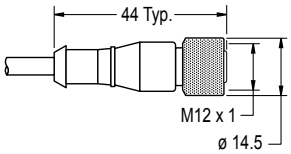
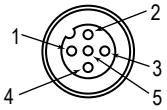
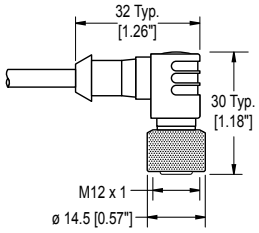
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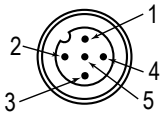
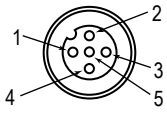
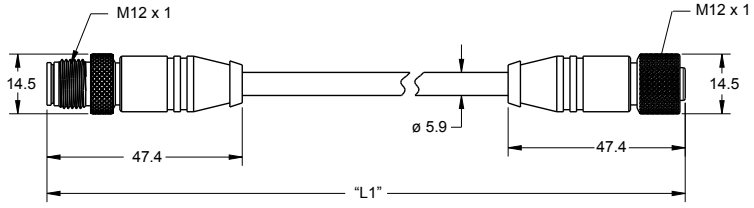
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Chapter 8 Accessories

Cordsets

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.

5-Pin Threaded M12 Cordsets with Shield—Single Ended				
Model	**Length**	**Style**	**Dimensions**	**Pinout (Female)**
MQDEC2-506	2 m (6.56 ft)	Straight		 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray
MQDEC2-515	5 m (16.4 ft)			
MQDEC2-530	9 m (29.5 ft)			
MQDEC2-550	15 m (49.2 ft)			
MQDEC2-575	23 m (75.44 ft)			
MQDEC2-5100	30.5 m (100 ft)			
MQDEC2-506RA	2 m (6.56 ft)	Right-Angle		
MQDEC2-515RA	5 m (16.4 ft)			
MQDEC2-530RA	9 m (29.5 ft)			
MQDEC2-550RA	15 m (49.2 ft)			
MQDEC2-575RA	23 m (75.44 ft)			
MQDEC2-5100RA	31 m (101.68 ft)			

5-Pin Male Threaded and 5-Pin Female Quick Disconnect M12 Cordset with Shield—Double Ended				
Model	**Length "L1"**	**Style**	**Pinout (Male)**	**Pinout (Female)**
MQDEC3-503SS	0.91 m (2.99 ft)	Female Straight/Male Straight		
MQDEC3-506SS	1.83 m (6 ft)			
MQDEC3-515SS	4.58 m (15 ft)			
MQDEC3-530SS	9.2 m (30.2 ft)			
			1 = Brown 2 = White 3 = Blue	4 = Black 5 = Gray

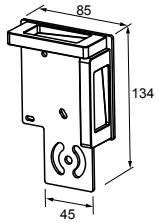
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Brackets

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.

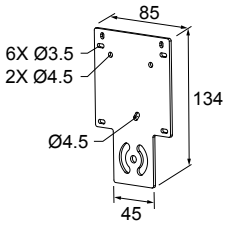
SMBAMSLEIP

- Includes the mounting plate and two protective windows
- 90 plus degree rotation
- Window frames are black anodized aluminum; mounting plate is stainless steel
- The mounting plate, SMBAMSLTFP, can be ordered separately
- The replacement window, RWAMSLE, can be ordered separately



SMBAMSLTFP

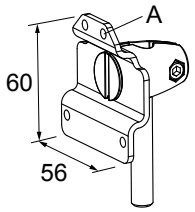
- AMS mounting pattern
- 12 gauge stainless steel



SMBLEFA

- Swivel plate bracket
- 12 gauge stainless steel

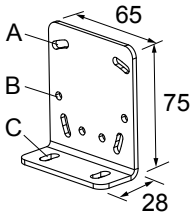
Hole size: A = 4x ø 4.5



SMBLEL

- Right-angle bracket
- 12 gauge stainless steel

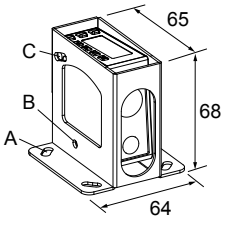
Hole size: A = ø 4.5 with 20° adjustability, B = ø 4.5, C = ø 5.7 with 20° adjustability



SMBLEU

- Enclosed bracket
- 16 gauge stainless steel

Hole size: A = ø 5 with 20° adjustability, B = ø 4.5, C = ø 4.5 with 10° adjustability



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Chapter 9 Product Support and Maintenance

Troubleshooting

Message/Indicator	Description	Resolution
Fail/ Min Wnd OutRnge	The minimum window size is 1 mm for the LE250 models and 10 mm for the LE550 models. One point of the adjusted or taught window is out of range.	The sensor automatically returns to the previous setting.
Fail/ Out of Range	The TEACH failed, the target is out of range. The target might have moved out of range after the TEACH process began.	TEACH the switch point within the measurement range.
Fail/ OfSt Out of Range	The TEACH failed. The target is in range but the offset value caused the setpoint(s) to be out of range.	Adjust the offset value or target distance to keep the setpoint(s) within the measurement range.
MIN Wnd xx mm (xx in)	The adjusted or taught window size is too small; the minimum window size is displayed.	The sensor automatically adjusts the window size to maintain the minimum window size and completes the adjust or TEACH operation.
OutRnge	The target is out of range, too dark, or the sensor is not measuring.	Move the target within the measurement range.
Power LED is flashing green	The sensor input is set to laser enable and the input is not active.	See "Input Type" on page 27.
Power LED is flashing red	The laser shut off, the Power LED flashes red and Output LEDs flash amber at 1Hz, and the display is blank. The laser has experienced a fault.	Contact Banner Engineering to resolve.
SPtx < Near or SPtx > Far	One of the switch points is located outside the sensor's range, either too close to the sensor or too far away.	The desired window size is maintained, but the usable portion of the window is restricted to be within the sensor's range.
Type Sync Slave	The slave mode sensor does not see the master's pulse.	Verify the master mode sensor is configured and functioning properly. Check the input wire connection between the master and slave.

Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

IMPORTANT: If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

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Contact Us

Banner Engineering Corp. headquarters is located at: 9714 Tenth Avenue North | Plymouth, MN 55441, USA | Phone: + 1 888 373 6767

For worldwide locations and local representatives, visit www.bannerengineering.com.

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