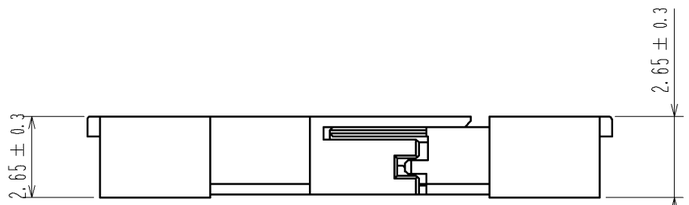
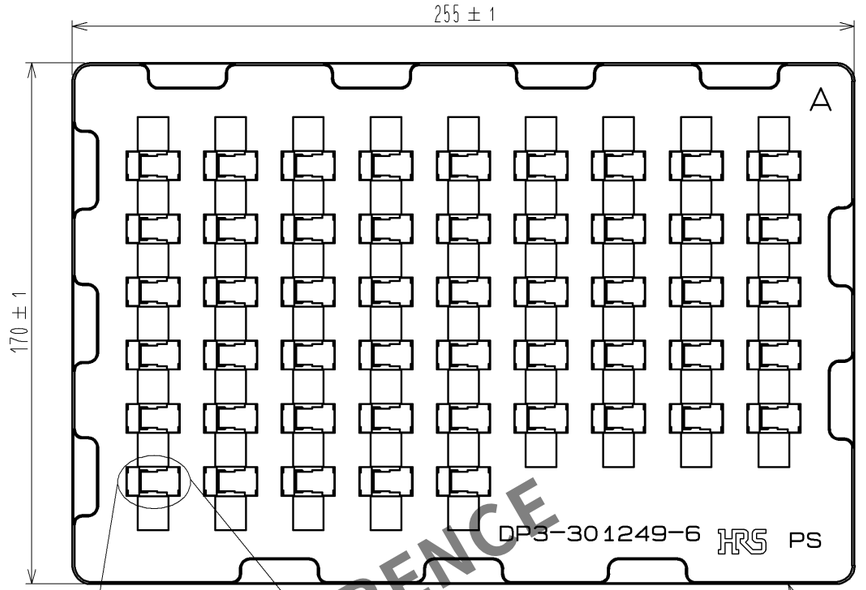
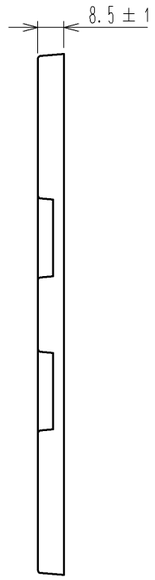
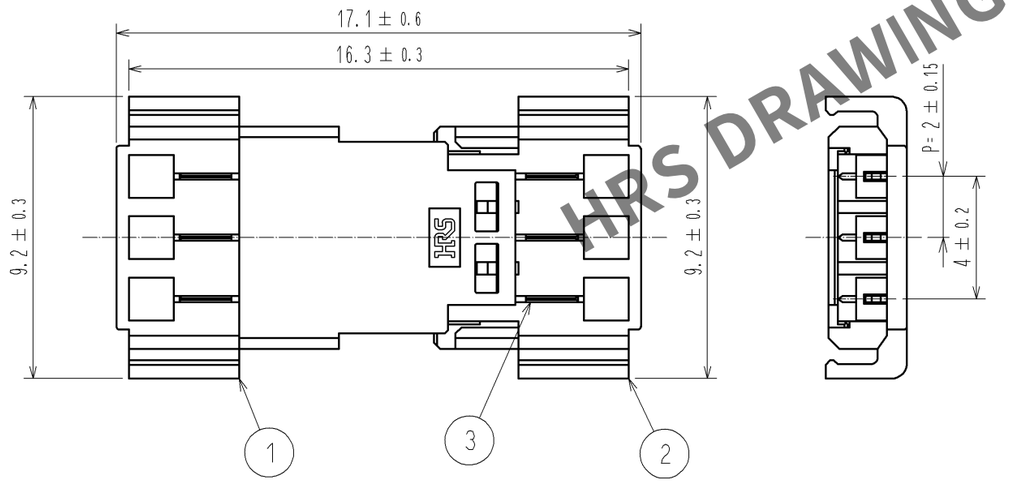
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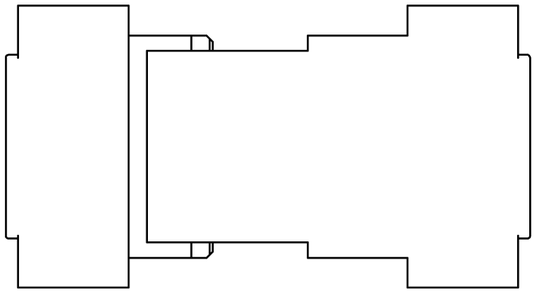
HRS DRAWING FOR REFERENCE

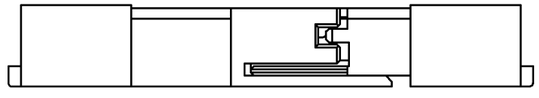












NOTE 1. PER TRAY:50 PIECES.
2. REFER TO THE DF59 SERIES MATING/UNMATING OPERATION INSTRUCTION MANUAL(ETAD-H0496) FOR THE OPERATING OF THE PRODUCT.
△2 3. UL(FILE NO. E52653), C-UL(FILE NO. E52653) APPROVED PRODUCT.

NO.	MATERIAL	FINISH , REMARKS
2	PBT	UL94-V0 , NATURAL(WHITE)
1	PBT	UL94-V0 , NATURAL(WHITE)

NO.	MATERIAL	FINISH , REMARKS
4	PS	CLEAR
3	BRASS	CONTACT AREA : GOLD PLATING 0.2μm MIN UNDER PLATING : NICKEL PLATING 0.5μm MIN

UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	△2	1	DIS-H-006828	MI. SAKIMURA	HK. UMEHARA	12. 04. 20

HIROSE ELECTRIC CO., LTD.

APPROVED	KI. AKIYAMA	10. 09. 28
CHECKED	OM. MIYAMOTO	10. 09. 27
DESIGNED	KT. ISHII	10. 09. 27
DRAWN	KT. ISHII	10. 09. 27

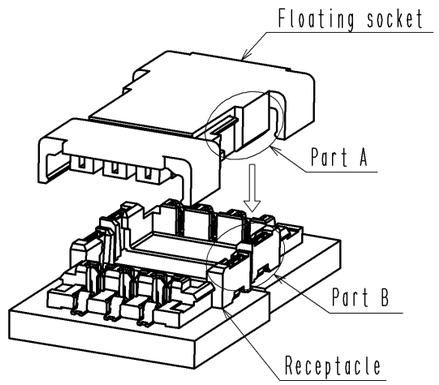
DRAWING NO.	EDC3-330594-01
PART NO.	DF59-3P-2FC(50)
CODE NO.	CL667-0007-7-50

△2 1/2

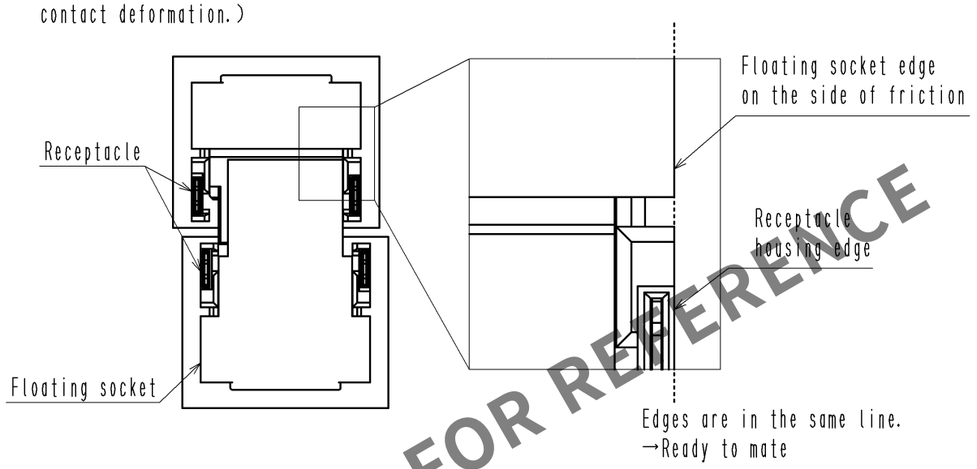
Operation Procedures for Floating Socket

〖Mating〗

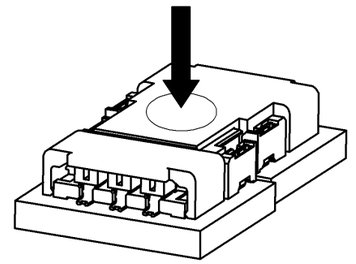
1. Hold part A on the floating socket, and place it on the receptacle so that part A matches to part B.



2. Align the floating socket edge on the side of friction lock to receptacle housing edge in a line.
(Forcible mating without above alignment process could cause contact deformation.)

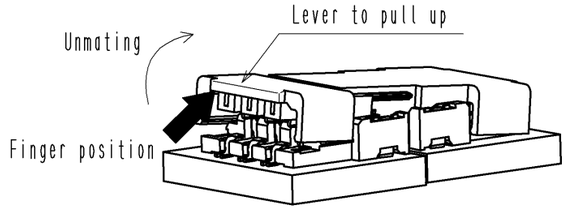


3. Press down at the center surface of the floating socket.
(Press down until the floating socket touches to the receptacle.)

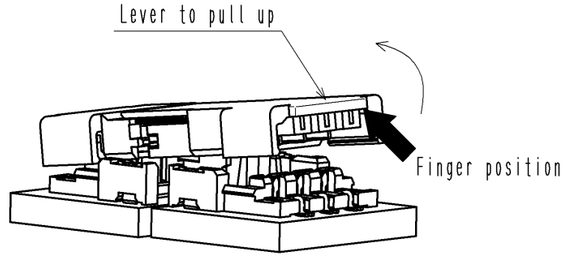


〖Unmating〗

1. Hook the lever on either sides of socket with finger and lift up to the upper direction for unlock.
(Lift up until friction lock is released.)



2. After releasing either side, hook the lever on the other side with a finger and lift up to the upper direction, too.



HRS DRAWING FOR REFERENCE

HRS	図番：	EDC3-330594-01
	製品名：	DF59-3P-2FC(50)
	製品コード	CL667-0007-7-50 △2 2/2

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