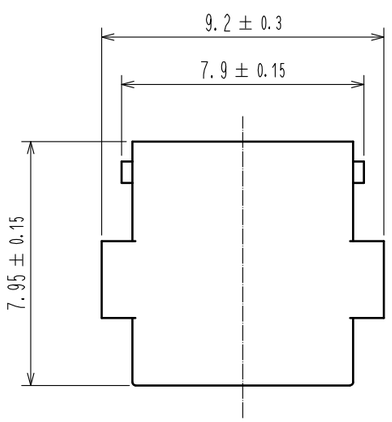
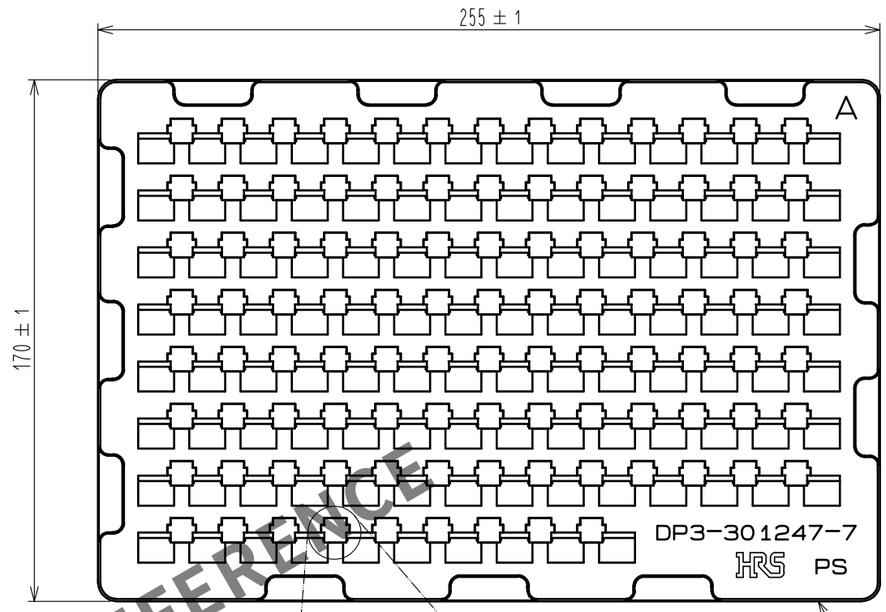
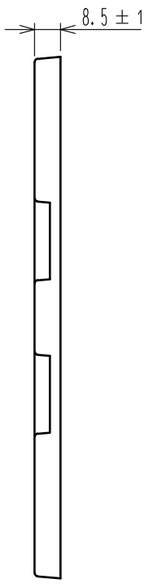
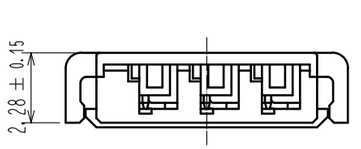
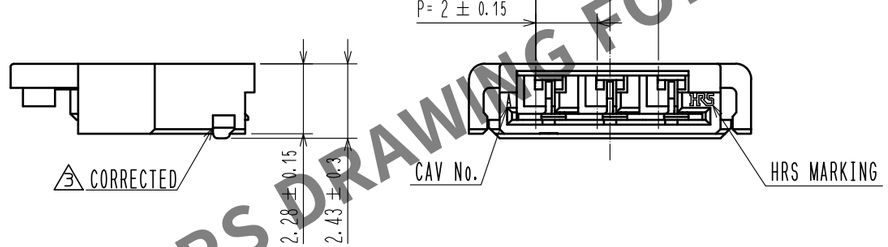
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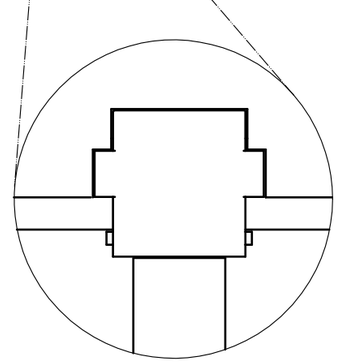


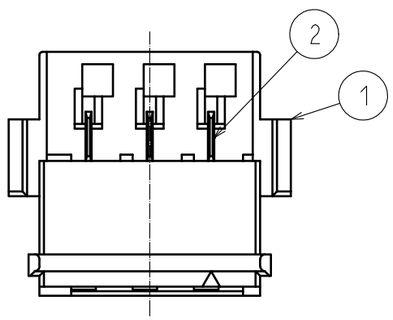












HRS DRAWING FOR REFERENCE

NOTE 1. PER TRAY:100 PIECES.
2. REFER TO THE DF59 SERIES MATING/UNMATING OPERATION INSTRUCTION MANUAL(ETAD-H0496) FOR THE OPERATING OF THE PRODUCT.
3. UL(FILE NO. E52653), C-UL(FILE NO. E52653) APPROVED PRODUCT.

NO.	MATERIAL	FINISH , REMARKS
1	PBT	UL94V-0 , NATURAL(WHITE)
2	BRASS	CONTACT AREA : GOLD PLATING 0.2μm MIN UNDER PLATING : NICKEL PLATING 0.5μm MIN
3	PS	CLEAR

UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	3	1	DIS-H-00000436	TS. KUMAZAWA	TS. FUKUSHIMA	15. 05. 15

HIROSE ELECTRIC CO., LTD.

APPROVED	KI. AKIYAMA	10. 09. 28
CHECKED	OM. MIYAMOTO	10. 09. 27
DESIGNED	KT. ISHII	10. 09. 27
DRAWN	KT. ISHII	10. 09. 27

DRAWING NO.	EDC3-332595-01
PART NO.	DF59-3P-2SP(50)
CODE NO.	CL667-0018-3-50

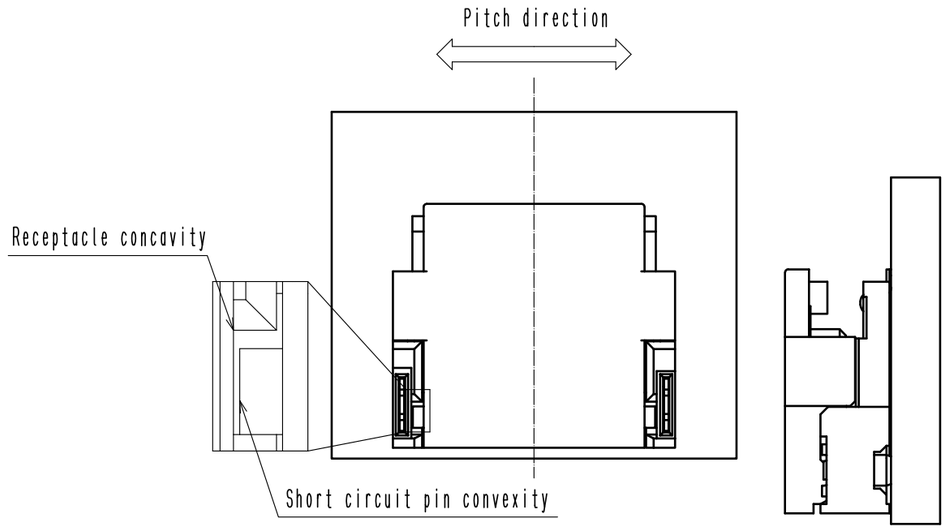
3 1/2

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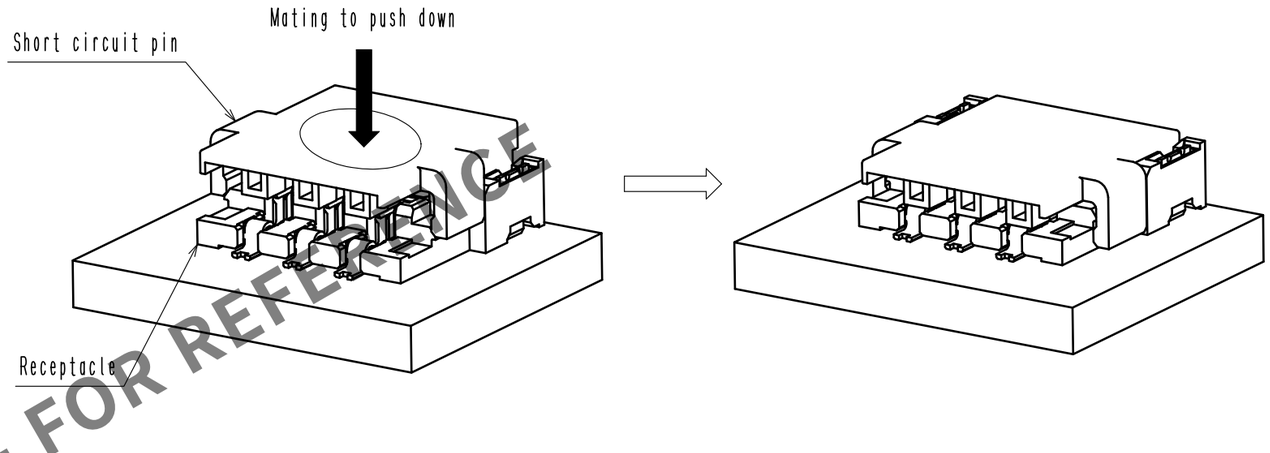
Operation Procedures for Crimp Socket

〖Mating〗

1. By positioning the convexity of the short circuit pin sides to the receptacle concavity, align the centers of the short circuit pin and the receptacle in pitch direction.

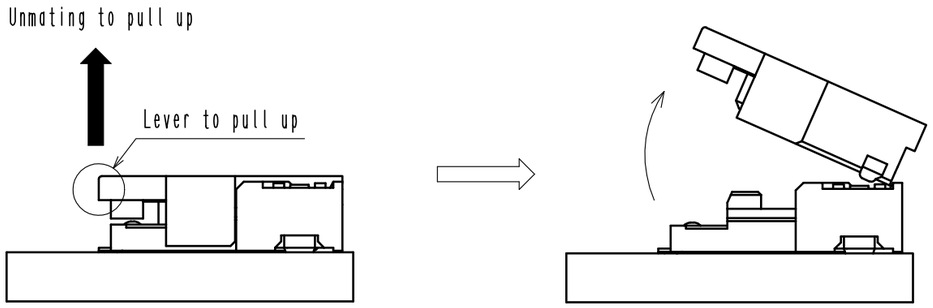


2. Press down at the center surface of short circuit pin.
Note)Press down until the short circuit pin touches to the receptacle.



〖Unmating〗

1. Hook the lever with finger and lift up to the upper direction for unlock.



HRS DRAWING FOR REFERENCE

HRS	図番：	EDC3-332595-01
	製品名：	DF59-3P-2SP(50)
	製品コード	CL667-0018-3-50