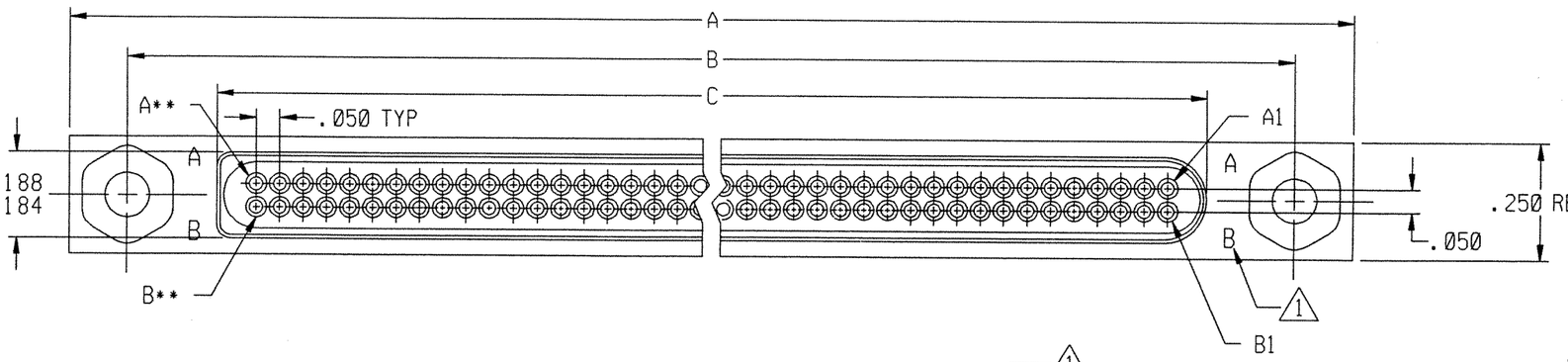
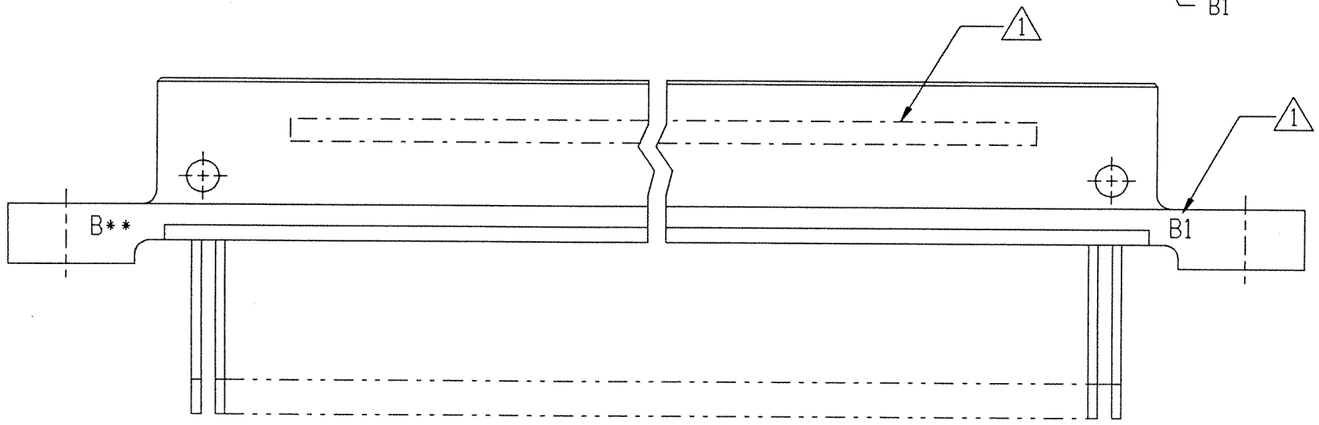
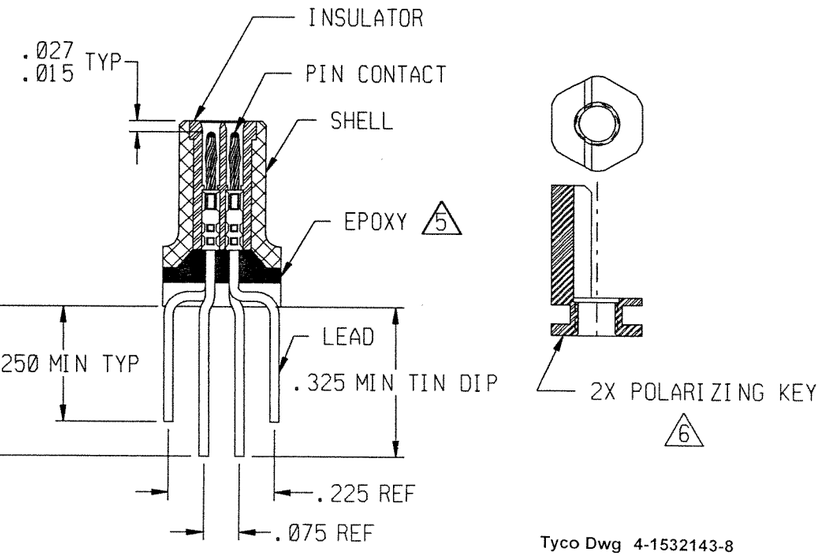
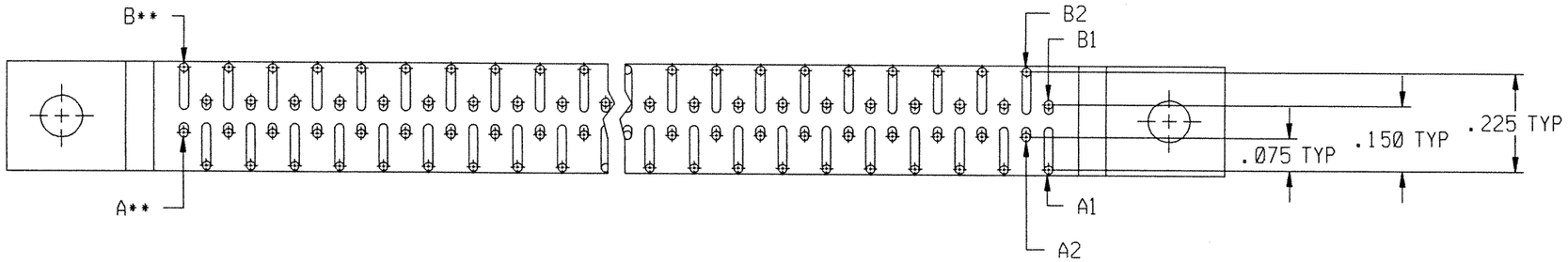
REVISION					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	D	41239	ADD .325 MIN TIN DIMENSION	1/16/02	TC







Tyco Dwg 4-1532143-8
Micro P/N 095-0000-0462



CAVITY NO.	PART NUMBER	A	B	C
40	095-0087-2101	1.750	1.500	1.119/1.122
44	095-0087-3102	1.850	1.600	1.219/1.222
80	095-0087-5102	2.750	2.500	2.119/2.122
110	095-0087-6102	3.500	3.250	2.869/2.872
128	095-0087-7127	3.950	3.700	3.319/3.322
152	095-0087-4001	4.550	4.300	3.919/3.922

NOTES: UNLESS OTHERWISE SPECIFIED

1. MARK PER TIS (** : 1/2 OF TOTAL NUMBER OF CAVITIES, EX: ** = 64 FOR 128 CAVIITES).
2. CRIMP LEADS INTO CONTACTS PER MEP 302-05.
3. FORM TERMINAL WIRES AS SHOWN. NO SCRATCHES EXPOSING BASE METAL PERMITTED ON WIRES AFTER FORMING.
4. THE 90° BEND IN THE TERMINAL WIRES SHALL NOT EXTEND BELOW THE PLANE OF THE MOUNTING FLANGE.
5. EPOXY AS SHOWN USING P/N: 194-8102-6215/6225.
6. TWO POLARIZING KEYS SUPPLIED UNASSEMBLED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCE ARE:

FRACTIONS	DECIMALS	ANGLES
± 1/8	.XX ±.01 .XXX ±.005	±2°

MATERIAL:

FINISH:

APPROVALS	SIGNATURE	DATE
DRAWN BY	TONYC	1/16/02
P.E.		
M.E.		
Q.A.		

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MICRODOT CONNECTORS
A DIVISION OF UNI-STAR INDUSTRIES INC.
306 PASADENA AVE., SO. PASADENA, CA 91030

CONNECTOR, PLUG,
METAL SHELL MASTER
MCEM1-***-PZ

PROD CODE 844

CODE M

SIZE	CODE IDENT NO.	DRAWING NO.
B	98278	095-0000-0462

SCALE: NONE

SHEET 1 OF 1